Sprit

# Work Order ID 56897-

March 12, 2010 12:27:05 PM



Page 1

D412-761-045 Item ID: Accept Setup Start Revision ID: Stop Large Bubble Window, LH Item Name: 12/03/2010 Start Qty: 3\00 Start Date: Cust Item ID: Req'd Qty: 3.00 Required Date: 26/03/2010 Customer: Reference: Run Start Process Plan: Date: 10-3-12 Tooling: Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Draw Plan Reject Draw Accept Reject Work Center ID Description Run Hours Number Rev. Qty Qty Code Number Draw Nbr Revision Nbr IIN D412-761 Rev D 100 0.00 DOCUMENT CONTROL DC 0.00 Memo Photocopy bluefile & type labels per PPP D412-761-045 CHG001 Document Control 110 Pick Kit. 0.00 16-3-30 0.00 Packaging Memo Packaging

QC

QC4-100% Inspect kits for completeness

5 10/0007

Quality Control

Insp. Stamp

120

Memo

0.00

Dart Ae	rospace L	td								.: ,
W/O:			WC	RK ORDER CH	HANGES					
DATE	STEP	- PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
										-
Part No		PAR #:								
NCR:			WORK ORDI	ER NON-CONF	ORMANC	E (NCF	R)			
		Description of NC		Corrective Action	Section B		Varies			
DATE	STEP	Section A	Initial Chief Eng	Action Descr Chief Eng		Sign 8 Date		70.00	Approval Chief Eng	Approva QC Inspects

# Work Order ID 56897

March 12, 2010 12:27:05 PM



Page 2

Item ID:

D412-761-045

Accept

Setup Start

Stop

Revision ID:

Item Name:

Large Bubble Window, LH

Start Date:

Required Date: 26/03/2010

12/03/2010

Start Qty: 3.00

Req'd Qty: 3.00

Operation

Packaging

Description

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Draw

Rev.

Plan

Run

Sequence ID/ Work Center ID

130

Packaging

Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-761-045

Location:

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

10/04/12 H

Start

Stop

Reject Accept Reject Insp. Qty Number Code Stamp

Dart Ae	rospace L	.td								**
W/O:	-		WO	ORK ORDER C	HANGES					
DATE	STEP	PR	OCEDURE CHA			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
Part No		PAR #:								
NCR:				ER NON-CONF					_ Date	
		Description of NC		Corrective Action	Section B		V		-	
DATE	STEP	Section A	Initial Chief Eng	Action Descr Chief Eng		Sign & Date	Verific Section		Approval Chief Eng	Approva QC Inspecto
									- 1 .	

### **Picklist Print** \*March 12, 2010 12:27:10 PM Work Order ID: 56897 Parent Item: D412-761-045 Parent Item Name: Large Bubble Window, LH Required Date: 26/03/2010 Start Date: 12/03/2010 IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC Comments: Start Qty: 3.00 Required Qty: 3.00 Component Item ID/ Replacement Mfg/ Primary Last Route Unit of Oty on Remaining Qty Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Qty To Pick Issued Issued No Manufactured 110 Each 1.0000 3.0000 7 Escutcheon Warehouse Loc Qty Loc Code Location Main Warehouse ST 55345 Manufactured No 110 0.0000 Each 3.0000 56678 CHGOOL D3676-1 Manufactured No 110 Each 0.0000 3.0000 **BUBBLE WINDOW** Manufactured 110 15.0000 3.0000 Each

Placard

Page |

Warehouse Loc Qty Loc Code Location Main Warehouse ST077 15 15 46354

53							
art Ae	rospace Ltd						
V/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							11
	,						
							1 2

Part No		PAR #:	Fault Cate		- Switch	R: Yes N	lo DQA:	_ Date: _	
								_ Date	
NCR:			WORK ORD	ER NON-CONFO	RMANCE	E (NCR)			
		Description of NC		Corrective Action	Section B	-	Varification	A	
DATE	STEP	Description of No	Initial	Action December	A1	Cian 0	Verification	Approval	Approva

		Description of NC		Corrective Action Section B	-	Varification		
DATE	STEP	Section A			Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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								1

Warch 12, 2010 12:27:10 PM

Work Order ID: 56897

D412-761-045

Parent Item Name:

Large Bubble Window, LH

Comments:

Parent Item:

IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 12/03/2010

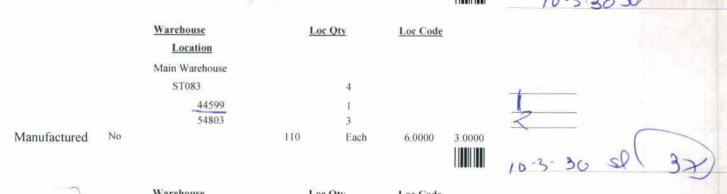
Required Date: 26/03/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
D3678-3		Manufactured	No			110	Each	15.0000	3.0000	10-3.3	Que	

Warehouse Loc Oty Loc Code Location Main Warehouse ST 15 46355 15 Manufactured 110 Each 4.0000 3.0000 10-3-305 



Outboard Window Doubler

Warehouse Loc Qty Loc Code Location Main Warehouse ST083 54804

Dart Aerospace Lt	d
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W/O:			wo	RK ORDER CH	ANGES					- •
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					1					
			<u></u>					1		100
Part No	<b>.</b>	PAR #:	Fault Categ	ory:	NCI	R: Yes I	No DQ	A:	_ Date: _	
	R	esolution:							_ Date: _	
NCR:			WORK ORDE	R NON-CONFO	RMANCE	(NCR	)			
NCR:	STEP	Description of NC		Corrective Action	Section B		Verific	cation	Approval	Approval
DAIL	OILI	Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date		on C	Chief Eng	QC Inspector
									8 -	
			-							
NOTE: D	-1- 0 :-:4:									134

March 12, 2010 12:27:11 PM

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Work Order ID: 56897

Parent Item:

D412-761-045

Parent Item Name:

Large Bubble Window, LH

Comments:

IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 12/03/2010

Required Date: 26/03/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3701-1 🔏		Manufactured	No			110	Each	3.0000	3.0000	0-3-3	su sp	
				Warehou	ise	Loc	Qty	Loc Code				
				Loca	A.							

			Location					
			Main Warehouse					
D3702-1	V.	No	ST 54805		3	4.0000	2 0000	3
Fwd Doubler	Manufactured	No		110	Each	4.0000	3.0000	10-3-30-51

		Warehouse Location	Loc	<u>Qty</u>	Loc Code		
		Main Warehouse ST083		4			_
Manufactured	No	54806	110	4 Each	4.0000	3.0000	3
Manufactured	119		***	Laci	4.0000		10-3-30 SP

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
st83	4		2
54807	4		

Dart	Aer	ost	ace	Ltd

W/O:			W	ORK ORDER CH	ANGES				110	
DATE	STEP	PRO	OCEDURE CH	ANGE	11	Ву	Date (	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									4.5	Trees.
Part No		PAR #:								
	В	lesolution:	Disposition	on:	Q	A: N/C Clo	sed:		_ Date: _	
NCR:			WORK ORD	ER NON-CONFO	ORMANO	E (NCR)	K is a			
DATE STED		Description of NC	Corrective Action Section				Verificat	ion	Approval	Annes
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign & Date	Section		Chief Eng	Approval QC Inspector
									4	
NOTE: D	0 :- ''	al all outrine					-			

March 12, 2010 12:27:11 PM

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Work Order ID: 56897

Parent Item:

D412-761-045

Parent Item Name:

Large Bubble Window, LH

Comments:

IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 12/03/2010

Required Date: 26/03/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
D3703-3 +\ Aft Corner Doubler		Manufactured	No			110	Each	7.0000	3.0000	-3-30	10-3-30	osp

Aft Cap

D3704-1 -A

**LESCUTCHEON** 

Manufactured No

Manufactured

No

Warehouse Loc Qty Loc Code Location Main Warehouse ST083 110 Each 10.0000 3.0000

B 05067 3

Loc Code

Warehouse Loc Qty Location Main Warehouse ST084 10 54809 10 110 Each 6.0000 3.0000

10.3.30

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST084	6		V
54810	ī		1
56330	5		-

Dart	Aeros	pace	Ltd

W/O:			W	ORK ORDER CH	ANGES				Type:	. 22
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										- 3
										1
									1757	1.69
Part No:	2	PAR #:	Fault Cate	egory:	NO	NCR: Yes No DQA: Date:				
	R	esolution:	Disposition	on:	Q#	: N/C Clo	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFO	DRMANC	E (NCR)	)			Man
DATE	OTED	Description of NC		Corrective Action	Section B	· ·	Verific	ation	Annroyal	Annuaval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	otion	Sign & Date	Secti		Approval Chief Eng	Approval QC inspector
									114	- 4
									1.51	
l)										
NOTE: D	ato & initi	al all entries						-		- 4

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'March 12, 2010 12:27:11 PM Work Order ID: 56897 Parent Item: D412-761-045



Parent Item Name: Large Bubble Window, LH

Start Date: 12/03/2010

Required Date: 26/03/2010

Comments:	IPP Rev:A 09-01-	13 rev.C as per d	wg DE	verified by:	EC			3	Start Qty: 3.00	Required Qty: 3.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty Qty To Pick Issued	Date Status Issued
D3708-1 Angle		Manufactured	No			110	Each	3.0000	3.0000 (1) MMM A53588	55-67-7
				Warehoo Loca	-	Loc	Qty	Loc Code	10-3-30 \$	548184
				Main Wa	rehouse					
				ST08	33		3			
					54812		3			
D3708-3		Manufactured	No			110	Each	4.0000	3.0000	

		ST083		3			41
Manufactured	No	54812	110	3 Each	4.0000	3.0000	10-3-30 D

		Warehouse Location	Lo	c Qtv	Loc Code			
		Main Warehouse		8				
Manufactured	No	ST086 54813	110	4 4	0.0000	3.0000	3	
Manufactured	140		110	Each	0.0000		53589	10-
Manufactured	No		110	Each	6.0000	3.0000		



Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST083	6	
54815	6	
-		

10-3-30

Dart Aerospace Ltd	Dart	t Aeros	space	Ltd
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Part No:PAR #: Fault Category: NCR: Yes No DQA: Date:  Resolution: Disposition: QA: N/C Closed: Date:	* x
Resolution: Disposition: QA: N/C Closed: Date:	proval
Resolution: Disposition: QA: N/C Closed: Date:	
Resolution: Disposition: QA: N/C Closed: Date:	
WORK ORDER NON-CONFORMANCE (NCP)	
NCR: WORK ORDER NON-CONFORMANCE (NCR)	
DATE STEP Description of NC Corrective Action Section B Verification Approval Approval Approval	proval
Initial Action Description Cian 9	Inspector
NOTE: Date & initial all certifie	

March 12, 2010 12:27:11 PM

Work Order ID: 56897

Parent Item:

D412-761-045

Parent Item Name:

Large Bubble Window, LH

Comments:

IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 12/03/2010

Required Date: 26/03/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status	Ī
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued		
D3802-1		Manufactured	No			110	f	37.5000	40.5000	10-3-30	SP		

**Cutting Template** 

Purchased

Manufactured No

No

No

Purchased

Warehouse Location Main Warehouse ST410 44630

37.5 5 56645 32.5

110

110 Each

Each

Loc Qty

0.0000 3.0000

97.0000 78,0000

Loc Code



10-3-30

Warehouse Loc Qty Loc Code Location Main Warehouse ST351 97 110704 111127 113226 89 \_\_113539 110 Each 0.0000

156,0000

# Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr OC Inspector Part No: PAR #: Fault Category: NCR: Yes No DQA: Date:

	Re	esolution:	Disposition	າ:	QA: N/C Clos	sed:	Date:	
NCR:		4	WORK ORDE	R NON-CONFOR	MANCE (NCR)			
D		Description of NC		Corrective Action S	Section B	Varification		
DATE	STEP	Section A	Initial Chief Eng	Action Descriptio Chief Eng	n Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto
	1							

March 12, 2010 12:27:11 PM

Work Order ID: 56897

Parent Item:

D412-761-045

Parent Item Name: Large Bubble Window, LH

Comments:

IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 12/03/2010

Required Date: 26/03/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
MS21042L3 Y 26		Purchased	No			110	Each	2,289.000	78.0000		1 0	



10330

IN HERE	11911 29	 1181811	

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST300	2289		
110844	35		
111274	27		
111668	58		
112314	285		
112385	164		
113523	20		
113537	700		73
113644	1000		

MS24694-C5 +

Purchased

No

110

Each

67.0000 3.0000

10-3-30



Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST289	67	
_106815	67	

	rospace Lt		100							
W/O:			W	ORK ORDER CH	HANGES	5				
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
										10.2
Part No	:	PAR #:	Fault Cate	gory:	1	NCR: Yes N	lo DQA:		_ Date: _	
	Reso	olution:	Dispositio	n:	(	A: N/C Clo	sed:		Date:	
NCR:			WORK ORD	ER NON-CONF	ORMAN	CE (NCR)	Ü.			
DATE	0750	Description of NC		Corrective Action	Section B	3	Verificat	lion	Annes	
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng	iption	Sign & Date	Section	CHARLES CONTROL	Approval Chief Eng	Approva QC Inspect

March 12, 2010 12:27:11 PM

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Work Order ID: 56897

Parent Item:

D412-761-045

Parent Item Name:

Large Bubble Window, LH

Comments:

IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC



Start Date: 12/03/2010

Required Date: 26/03/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Purchased

Primary Item Location

No

Last Location Route Seq ID

110

Unit of Qty on Measure Each

Hand 42.0000 3.0000

Remaining Qty Qty To Pick Issued

Date Issued

Status

MS24694-C13 %

108558

Loc Qty

Warehouse

Loc Code

Location

Main Warehouse

ST289

42

42

Dart Ae	rospace Ltd								
W/O:			WORK ORDER	CHANGES					
DATE	STEP	PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-
								ă.	
Part No	:	PAR #:	Fault Category:	NCF	R: Yes	No DQ	A:	_ Date: _	
	Resolution:		Disposition:	QA:	N/C C	losed:		_ Date: _	
NCR:			WORK ORDER NON-CON	IFORMANCE	(NC	R)			-

NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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			,					
					151		æ	2.L *
								- 1

QUITE class millus 150



# 5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
Х					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		Х			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			х		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1	-			X	D412-761-049	ARMREST KIT, LH
					0.112.101.010	
	1				D3589-041	LATCH ASSEMBLY
	1			7	D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
575	2	-			MS16997-22	SCREW
	2	-			AN960JD6L	WASHER
	2	-		-	MS21042L06	NUT
-						
96		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
				milities.	D3678-3	PLACARD
A		-1-		n láy	D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
ì		1			D3701-1	FLOOR DOUBLER
					D3702-1	FORWARD DOUBLER
		الأنط أجيارا			D3703-1 · /	AFT DOUBLER
					D3703-3	AFT CORNER DOUBLER
	1	1			D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		4			D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
10 -		1		100	D3708-3	ANGLE
	1	1			D3709-1 -	ANGLE
		1			D3709-3 •	ANGLE
	-	1			D3802-1-135	SEAL
	1	1			DT9458	CUTTING TEMPLATE
_		1			D19458	COTTING TEMPLATE
		26			AN3-7A	BOLT
		52			AN960JD10	WASHER
		26			MS21042L3	NUT
		1		and the last	MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
		N.	1	- "	D3705-04	INSTRUMENT PANEL ASSEMBLY
			1	3.1	D3705-043	* INSTRUMENT PANEL WELDMENT
			1	1.71	D3335-1	* SPRING
			1	1.1.1	D3705-5	* ACCESS PANEL
			1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
-			4		AN526C1032R6	*SCREW
		1	1		AN960JD516	* WASHER
		M	1		MS171498	* SPRING SLOTTED PIN
1.5			4		MS24693-C272	*SCREW (OR MS24693-S272)

\*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

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Revision: D

Date: 09.06.18

### **Dart Aerospace Ltd** W/O: WORK ORDER CHANGES Approval Approval DATE PROCEDURE CHANGE STEP By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_ Date: \_\_\_\_ Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_ Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification Approval Approval DATE STEP Sign & Action Description Section A Initial QC Inspector Section C Chief Eng Chief Eng Chief Eng Date

Section A Initial Chief Eng Chief Eng Section C Chief Eng OC Inspector

# REFERENCE ONLY

### DART AEROSPACE LTD.



IIN-D412-761

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### (CONTINUED FROM PAGE 8)

QTY -041	QTY -043	QTY -045	-047	QTY -049	PART NUMBER	DESCRIPTION
			2		D3707-1	MOUNTING LUG
			1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4	-	AN3-3A	BOLT
			6		AN526C1032R6	SCREW
			2		AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
			1		MS27039-1-17	SCREW
			1		MS27039-1-27	SCREW
			4		MS21042L3	NUT
			2		MS21919WDG8	CLAMP
				1	D3694-041	MOUNTING PLATE ASSEMBLY
	7.00	100		1	D3694-1	* KEYWAY
				31	D3694-3	* PROTECTIVE PLATE
_				.1	D3694-5	MOUNTING PLATE
				1	AN526C1032R8	* SCREW
				5	AN960JD10	* WASHER
				4	MS21042L3	* NUT
				2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				1	MS24693-C271	* SCREW (OR MS24693-S271)
THE S				4	MS24693-C273	* SCREW (OR MS24693-S273)
				1	D3695-041	SLIDER ASSEMBLY
				1	D3695-1	* SLIDER
				-1	D3695-3	*STOPPER
				1	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
				1	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
				4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4	MS24693-C276	* SCREW (OR MS24693-S276)
				1	D3780-041	ARMREST ASSEMBLY
				1	D3696-041	* ARM ASSEMBLY
				. 1	D3696-1	** ARM
	i g			1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
				1	D3781-041	* LATERAL CUSHION ASSEMBLY
				1	D3781-043	* ARMREST CUSHION ASSEMBLY
				1	D3785-3	* BRACKET
	the sale desired			1	D3977-1	* BOLT
	4	200		1	D3978-1	* NUT (CASTELLATED)
				1	D3979-1	* WASHER (SQUARE HOLE)
= = 1				2	AN970-6	* WASHER
-		1/		1	MS24665-302	* COTTER PIN
		V		2	MS21042L3	* NUT
				2	MS24693-C272	* SCREW
				2	MS24693-C277	*SCREW
				1	NAS1149D0663J	*WASHER

<sup>\*</sup> DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE \*\* DENOTES FART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 10)

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Revision: D

Date: 09.06.18

### **Dart Aerospace Ltd** W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_ Date: \_\_\_\_ Resolution: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification Approval Approval DATE STEP Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

# REFERENCE ONLY

### DART AEROSPACE LTD.



IIN-D412-761 Page 10 of 11

### (CONTINUED FROM PAGE 9)

QTY -041	QTY -04.	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION	
		21		11	AN3-6A	BOLT	
				1	AN6-26	BOLT	
				1	AN310-6	CASTELLATED NUT	
				11	AN960JD10	WASHER	
				1	AN960JD616L	WASHER	
				2	NAS1515H6L	WASHER	
		130		1	MS24665-302	COTTER PIN	
				3	MS21071L3	ANCHORNUT	
				8	MS21075L3	NUTPLATE	

# 6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION	
Х	D412-761-141	VENT KIT	
4	D3932-1	SNAP VENT	

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Revision: D

Date: 09.06.18

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W/O:	T		WC	RK ORDER CH	IANGES				×	
DATE	STEP	PROCEDURE CHANGE			Ву	Ву	y Date		Approval Chief Eng / Prod Mgr	Approva
							51			
					NCR: Yes No DQA: Date: QA: N/C Closed: Date:					
NCR:	nesi			R NON-CONF					Date: _	73
NCH:						JL (11011	'/			- 39
DATE		Description of NC	Corrective Action		Section B		Verific	cation	Approval	Approva
		Section A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign & Date	Secti	on C	Chief Eng	QC Inspecto
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